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## Project: Internal Tank Protection



### The Problem

This Waste Water Treatment plant was concerned about Sodium Hypochlorite (Bleach) attacking their steel tank and structure.

Due to **3M**'s reputation, they called in their local USI consultant to make a recommendation for this repair.

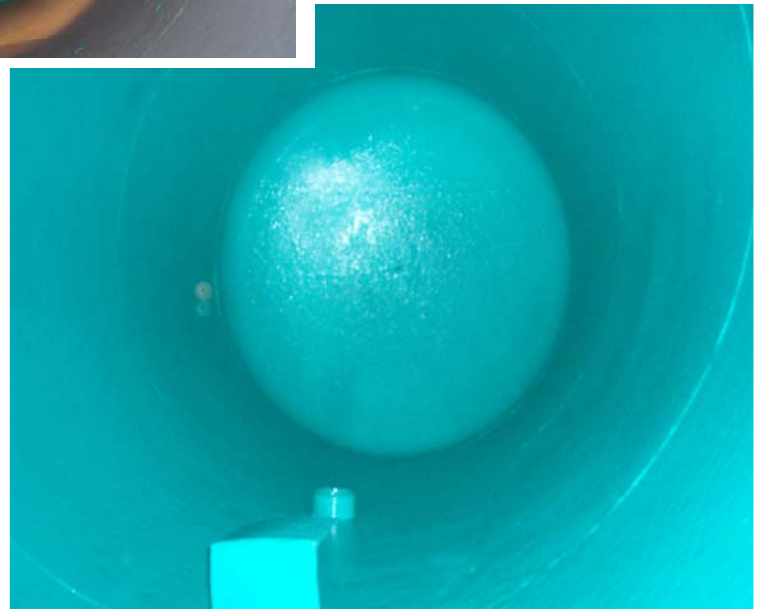


### Solution

The tank was grit blasted to achieve a 2-4 mil anchor profile- near white finish, also known as SP10 or NACE #2.

Using **3M** 323, a high-performance, high-build coating, combined with the HSS Spray System allowed the contractor to spray apply the coating to 40 mils thick in one application. They used a basic compressor instead of the traditional, expensive, heated plural spray unit.

As you can see from the pictures, the finished solution looks remarkable.



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